

**OFFSET SHEETS** - Double Sided Adhesives

 Issue date : 13/01/2010  
 Date last modification : 13/12/2016

**4-SD1C-06439 BIADESIVO NATURAL 280 AP904 WK85/WK85**
**Liner**

Type	One side siliconised clay coated Kraft	
Colour and Finish	White	
Weight	85 g/m <sup>2</sup> ±10%	PP-032 - ISO 536
Thickness	87 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

**Adhesive**

Acrylic permanent adhesive. Good adhesion on a wide variety of materials including apolar substrates (like PE and PP).

Reference	AP904	
Type	Acrylic permanent	
Min. Appl. Temp.	+5°C	
Service Temp.	-40°C/+100°C	
Shear	Medium	
Tack	13 N/25mm	FINAT FTM9
Final Adhesion	11 N/25mm	FINAT FTM2

This adhesive is approved by ISEGA (Direct contact dry & moist, non fatty foodstuffs) according to the German Recommendations XIV and complies with FDA 175.105.

**Face Material**

Double side with white natural paperboard carrier.

Type	Natural paper	
Colour and Finish	White	
Weight	280 g/m <sup>2</sup> ±10%	ISO-536
Thickness	320 µ ±10%	ISO 534-80

**Adhesive**

Acrylic permanent adhesive. Good adhesion on a wide variety of materials including apolar substrates (like PE and PP).

Reference	AP904	
Type	Acrylic permanent	
Min. Appl. Temp.	+5°C	
Service Temp.	-40°C/+100°C	
Shear	Medium	
Tack	13 N/25mm	FINAT FTM9
Final Adhesion	11 N/25mm	FINAT FTM2

This adhesive is approved by ISEGA (Direct contact dry & moist, non fatty foodstuffs) according to the German Recommendations XIV and complies with FDA 175.105.

**Liner**

Type	One side siliconised clay coated Kraft	
Colour and Finish	White	
Weight	85 g/m <sup>2</sup> ±10%	PP-032 - ISO 536
Thickness	87 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

**Applications**

Specific to create photo albums, where a high thickness of the carrier is requested.

**Printing Methods**

Not printable.  
 Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

