

**ROLL LABEL** - DRUMS

 Issue date : 09/10/2015  
 Date last modification : 17/09/2019

**4-RL2C-08893 RI-817/85 PE GLOSS SILVER TC AP903 PLUS WG62**
**Face Material**

Gloss silver metallized top coated polyethylene.

Type	Top coated polyethylene	
Colour and Finish	Gloss silver	
Weight	83 g/m <sup>2</sup> ±10%	ISO-536
Thickness	85 µ ±10%	ISO 534-80

**Adhesive**

Acrylic permanent adhesive featuring good clarity. Excellent adhesion on a wide variety of materials, including apolar substrates (like PE and PP). This adhesive can be used on slightly rough surfaces.

Reference	AP903	
Type	Acrylic permanent	
Min. Appl. Temp.	-5°C	
Service Temp.	-40°C/+120°C	
Shear	Low	
Tack	8 N/25mm	FINAT FTM9
Final Adhesion	9 N/25mm	FINAT FTM2

This adhesive is approved by ISEGA (Direct contact dry, moist and such kind of fatty foodstuffs which have a correction factor of at least 2 according to Annex III, Table 2 of the Regulation (EU) No. 10/2011), according to the German Recommendations XIV and complies with FDA 175.105.

**Liner**

Type	One side siliconised Glassine	
Colour and Finish	White	
Weight	62 g/m <sup>2</sup> ±10%	PP-032 - ISO 536
Thickness	55 µ ±10%	ISO 534
Transparency	>45 %	DIN 53 147-64

**Applications**

For cosmetic applications where metallized appearance is required. Adhesive specially designed for non polar (PE and PP) and rough flexible containers where high adhesion and good wet-out properties are needed.

Suitable for oil canister application (prior testing is needed at the oil factory).

Not recommended for fan folder tags.

**Printing Methods**

Printable with UV flexo, UV offset, UV letterpress, UV screenprinting, gravure and hot stamping.

It is recommended that the printed surface is sealed/overvarnished to minimise scuffing.

Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

