

ROLL LABEL - Pharma Range

Issue date : 12/01/2005
Date last modification : 16/09/2019**4-RL2B-02846 RI-6996/36 PET GLOSS CLEAR TC2 AP908 WM MIN PET36****Face Material**

Gloss clear top coated polyester.

Type	Polyester top coated	
Colour and Finish	Gloss clear	
Weight	50 g/m ² ±10%	ISO-536
Thickness	36 µ ±10%	ISO 534-80

Adhesive

Acrylic permanent adhesive with optical brightener featuring water, steam and temperature resistance. Excellent substrate "wet-out" and good cohesion. Not recommended on apolar substrates (like PE and PP). Ideal for pharmaceutical applications.

Reference	AP908 WM	
Type	Acrylic permanent	
Min. Appl. Temp.	+5°C	
Service Temp.	-40°C/+130°C	
Shear	Medium	
Tack	15 N/25mm	FINAT FTM9
Final Adhesion	12 N/25mm	FINAT FTM2

This adhesive complies with FDA 175.105.

Liner

Type	One side siliconised polyester	
Colour and Finish	Clear	
Weight	50 g/m ² ±10%	PP-032 - ISO 536
Thickness	36 µ ±10%	ISO 534
Transparency	>95 %	DIN 53 147-64

Applications

Labels with optical brightner suitable for sterilization/autoclaving for the pharmaceutical industry. The PET liner allows very good dispensability at high speed. The WM allows detection of the labels after dispensing.

Not recommended for fan folder tags.

Printing Methods

Printable with letterpress UV, screenprinting UV, Flexo UV, gravure and hot stamping.

Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

18 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

