

**ROLL LABEL** - WINE LABELSIssue date : 15/05/2015  
Date last modification : 01/03/2019**4-RL1F-08716 ORO SPECCHIO RP1003 WG74 FSC® CERTIFIED****Face Material**

Vacuum metallized paper gold finishing lacquered for printing. FSC® certified.

Type	Metallised paper	
Colour and Finish	Gold	
Weight	83 g/m <sup>2</sup> ±10%	ISO-536
Thickness	66 µ ±10%	ISO 534-80

**Adhesive**

Rubber based permanent adhesive featuring good adhesion on slightly wet surfaces.

Reference	RP1003	
Type	Rubber permanent	
Min. Appl. Temp.	0°C	
Service Temp.	-20°C/+70°C	
Shear	Very High	
Tack	14 N/25mm	FINAT FTM9
Final Adhesion	11 N/25mm	FINAT FTM2

This adhesive is approved by ISEGA (Direct contact dry & moist, non fatty foodstuffs) according to the German Recommendations XIV.

**Liner**

Type	One side siliconised Glassine	
Colour and Finish	White	
Weight	72 g/m <sup>2</sup> ±10%	PP-032 - ISO 536
Thickness	63 µ ±10%	ISO 534
Transparency	>40 %	DIN 53 147-64

**Applications**

Metallized effect labels for beverages, wine and promotional uses.

Not recommended for neck labels and small diameter bottles.

The performance of the material on non perfectly cylindrical containers must be validated for the specific product application.

REELS MUST BE WOUND WITH THE FACE-SIDE OUT.

**Printing Methods**

Printable with letterpress UV, flexo UV, offset UV, screenprinting UV and gravure. It is recommended that the printed surface is sealed/overvarnished to minimise scuffing.

Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.



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