

OFFSET SHEETS - COMMODITYIssue date : 05/01/2005
Date last modification : 13/12/2016**4-SL1B-01874 SEMIGLOSS 80 AP904 WK85****Face Material**

Medium gloss white coated woodfree paper.

| | | |
|-------------------|--------------------------|------------|
| Type | Coated paper | |
| Colour and Finish | White | |
| Weight | 80 g/m ² ±10% | ISO-536 |
| Thickness | 65 µ ±10% | ISO 534-80 |

Adhesive

Acrylic permanent adhesive. Good adhesion on a wide variety of materials including apolar substrates (like PE and PP).

| | | |
|------------------|-------------------|------------|
| Reference | AP904 | |
| Type | Acrylic permanent | |
| Min. Appl. Temp. | +5°C | |
| Service Temp. | -40°C/+100°C | |
| Shear | Medium | |
| Tack | 13 N/25mm | FINAT FTM9 |
| Final Adhesion | 11 N/25mm | FINAT FTM2 |

This adhesive is approved by ISEGA (Direct contact dry & moist, non fatty foodstuffs) according to the German Recommendations XIV and complies with FDA 175.105.

Liner

| | | |
|-------------------|--|------------------|
| Type | One side siliconised clay coated Kraft | |
| Colour and Finish | White | |
| Weight | 85 g/m ² ±10% | PP-032 - ISO 536 |
| Thickness | 87 µ ±10% | ISO 534 |
| Transparency | n.a. % | DIN 53 147-64 |

Applications

General and promotional labels, where a semi-gloss finish is required.

Printing Methods

Printable with letterpress UV, flexo UV and laser. Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

