

INDUSTRIAL - AUTOMOTIVE

Issue date : 14/06/2012  
Date last modification : 07/05/2018**4-IL3C-05710 - RI-1191/110 PVC MATT BLACK AP908 PET100****Face Material**

Matt black embossed polymeric vinyl.

Type	Embossed polymeric vinyl		
Colour and Finish	Matt black		
Weight	147 g/m <sup>2</sup> ±10%	ISO-536	
Thickness	110 μ ±10%	ISO 534-80	

**Adhesive**

Acrylic permanent adhesive featuring water, steam and temperature resistance. Excellent substrate "wet-out" and good cohesion. Not recommended on apolar substrates (like PE and PP). Ideal for pharmaceutical applications.

Reference	AP908		
Type	Acrylic permanent		
Min. Appl. Temp.	+5°C		
Service Temp.	-40°C/+130°C		
Shear	Medium		
Tack	15 N/25mm	FINAT FTM9	
Final Adhesion	12 N/25mm	FINAT FTM2	

This adhesive complies with FDA 175.105.

**Liner**

Type	One side siliconised polyester		
Colour and Finish	Clear		
Weight	140 g/m <sup>2</sup>	PP-032 - ISO	
	±10%	536	
Thickness	100 μ ±10%	ISO 534	
Transparency	>90 %	DIN 53 147-64	

**Applications**

For decoration and lining in the Automotive Industry.

**Printing Methods**

Not printable.

Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**12 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

