

INDUSTRIAL - INDUSTRIAL

Issue date : 06/04/2016
Date last modification : 07/05/2018**4-IL3C-09409 - RI-440/90 BLACK GLOSS AP908 WKPE160 AIRFLOW****Face Material**

Black gloss polymeric vinyl

Type	Plasticised polymeric PVC	
Colour and Finish	Gloss Black	
Weight	120 g/m ² ±10%	ISO-536
Thickness	90 µ ±10%	ISO 534-80

Adhesive

Acrylic permanent adhesive featuring water, steam and temperature resistance. Excellent substrate "wet-out" and good cohesion. Not recommended on apolar substrates (like PE and PP). Ideal for pharmaceutical applications.

Reference	AP908	
Type	Acrylic permanent	
Min. Appl. Temp.	+5°C	
Service Temp.	-40°C/+130°C	
Shear	Medium	
Tack	15 N/25mm	FINAT FTM9
Final Adhesion	12 N/25mm	FINAT FTM2

This adhesive complies with FDA 175.105.

Liner

Type	Airflow pattern-double sided PE coated kraft paper	
Colour and Finish	White	
Weight	160 g/m ² ±10%	PP-032 - ISO 536
Thickness	190 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

Applications

For automotive decoration.

Printing Methods

Suitable for screenprinting.
Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

