

**ROLL LABEL** - WINE LABELSIssue date : 30/03/2016  
Date last modification : 20/03/2018**4-RL1C-09098 LUCE WS AP1300 WG74****Face Material**

Natural white wet strength paper.

Type	Paper		
Colour and Finish	White		
Weight	90 g/m <sup>2</sup> ±10%	ISO-536	
Thickness	124 μ ±10%	ISO 534-80	

**Adhesive**

Acrylic permanent adhesive featuring very good clarity and water whitening resistance. Excellent performance across a wide temperature range. Especially recommended for wine bottles which have to remain immersed in wet and cold conditions over a period of time (bottles kept in ice-buckets).

Reference	AP1300		
Type	Acrylic permanent		
Min. Appl. Temp.	+5°C		
Service Temp.	-40°C/+170°C		
Shear	High		
Tack	9 N/25mm	FINAT FTM9	
Final Adhesion	7 N/25mm	FINAT FTM2	

This adhesive is approved by ISEGA (Direct contact dry, moist, fatty foodstuffs) according to the German Recommendations XIV .

**Liner**

Type	One side siliconised Glassine		
Colour and Finish	White		
Weight	72 g/m <sup>2</sup> ±10%	PP-032 - ISO 536	
Thickness	63 μ ±10%	ISO 534	
Transparency	>40 %	DIN 53 147-64	

**Applications**

High quality labels for beverages, wine and promotional uses.  
REELS MUST BE WOUND WITH THE FACE-SIDE OUT.

**Printing Methods**

Printable with letterpress UV, offset UV and flexo UV.  
Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.  
All information is subject to change without prior notice.

