

**ROLL LABEL** - Digital Roll RangeIssue date : 13/03/2009  
Date last modification : 13/12/2016**4-RL2D-03554 RI-717/60 PP GLOSS SILVER DGT AP901 WG62****Face Material**

Gloss silver metallised digital top coating polypropylene.

Type	Polypropylene top coated		
Colour and Finish	Gloss silver		
Weight	54 g/m <sup>2</sup> ±10%	ISO-536	
Thickness	60 µ ±10%	ISO 534-80	

**Adhesive**

Acrylic permanent adhesive featuring high clarity and cohesion with strong adhesion to apolar substrates (like PE and PP). This adhesive complies with UNI EN ISO 10993-10:2004 (Skin sensitization and irritation test).

Reference	AP 901		
Type	Acrylic permanent		
Min. Appl. Temp.	-5°C		
Service Temp.	-40°C/+120°C		
Shear	High		
Tack	8 N/25mm	FINAT FTM9	
Final Adhesion	7 N/25mm	FINAT FTM2	

**Liner**

Type	One side siliconised Glassine		
Colour and Finish	White		
Weight	62 g/m <sup>2</sup> ±10%	PP-032 - ISO 536	
Thickness	54 µ ±10%	ISO 534	
Transparency	>45 %	DIN 53 147-64	

**Applications**

Metallised effect labels for body care products, toiletries and food products. Certified by HP INDIGO for the following machines: WS4000 / WS4500 / WS4050 / WS4600 / WS2000 and WS6000 / WS6600.  
Not recommended for fan folder tags.

**Printing Methods**

Special surface treatment for Indigo digital printers. To protect the printing it is recommended to overvarnish. Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

