

Technical Data Sheet

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GRAPHICS - RI-WRAP

4-GL3A-06863 CARBON BLACK WRAP ASP33 PERMANENT REPOSITIONABLE WKPE135 AIRFLOW

Face Material

Carbon black cast vinyl film.

Type Cast vinyl film

Colour and Finish Black - carbon fibre effect ISO-536 Weight 167 g/m² ±10% ISO 534-80 **Thickness** 125 µ ±10%

Shrinkage <1 % Tensile Strength 15 N/mm²

along

Tensile Strength 13 N/mm²

across

Elongation at break

along

Elongation at break

across

Outdoor vertical

exposure durability*

Outdoor horizontal exposure durability* 50 %

50 %

72 months

60 months

Adhesive

Solvent based permanent repositionable adhesive, featuring low initial tack with high final adhesion value, good water resistance. Ideal for car wrapping.

ASP33 Reference

Permanent repositionable Type

Min. Appl. Temp. +10°C Service Temp. -20°C/+120°C Shear Very high

>3 N/25mm FINAT FTM9 Tack Final Adhesion FINAT FTM2 >15 N/25mm

Liner

Embossed PE coated kraft paper Type

- Airflow texture

Colour and Finish White

Weight 135 g/m² ±10% PP-032 - ISO 536

ISO 534 **Thickness** 150 µ ±10% DIN 53 147-64 Transparency n.a. %

Applications

Long-term high performance structured CAST film with outstanding dimensional stability and good conformability for applications onto flat surfaces and moderate curves, with or without rivets designed for full and partial vehicle wraps.

This exclusive CAST product combines speedy and trouble free film application, thanks to the Air Flow pattern liner which allows air to be easily squeezed out during the application and the permanent repositionable adhesive that thanks to the low initial tack allows an easy repositioning during application. The final strong bond ensure a secure and weatherproof finish. This structured film as a rule is not printed.

This film is available in 1.52 m wide roll.

Printing Methods

Application: Only dry application.

Substrate Preparation: All surfaces to which the material will be applied must be thoroughly cleaned with good quality cleaning solution. Ensure all traces of any contamination and cleaning agents are totally removed prior to application of the material.

Self Adhesive media should only be applied to OEM painted surfaces and their use on repaired or damaged paintwork is not recommended.

The compatibility of lacquers and paints should be tested by the user prior to the application.

Please refer to our Application Guidelines (Appl_Guide 01.12) and Application Video (www.ritrama.com) for specific technical details for the correct application and removal of the media.

Maintenance & Cleaning: Structured films are physically more sensitive than the unstructured one, it should be treated cautiously. Recommended a manual car washing with non abrasive cleaner. Do not apply waxes or polishes. Suggested the use of medium power sprayer pressure, the power sprays must be perpendicular, avoid to hit the edge at an angle with the power spray they could get lifting. Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.





- This material must be stored at a temperature of $22^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and 50 \pm 5% of Relative Humidity.
- Storage area must be dry and clean.

- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

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