

INDUSTRIAL - Rigid VinylsIssue date : 05/01/2005
Date last modification : 13/12/2016**4-IL3B-01340 RI-2291 PVC GLOSS GOLD 80 AP906-40 PET100****Face Material**

Gloss gold metallised rigid vinyl.

Type	Rigid vinyl
Colour and Finish	Gloss gold
Weight	105 g/m ² ±10% ISO-536
Thickness	80 µ ±10% ISO 534-80

Adhesive

Acrylic permanent adhesive featuring very good ultimate adhesion and excellent cohesion even at high temperatures.
Not recommended on apolar substrates (like PE and PP).

Reference	AP906-40
Type	Acrylic permanent
Min. Appl. Temp.	+10°C
Service Temp.	-40°C/+140°C
Shear	Very high
Tack	15 N/25mm FINAT FTM9
Final Adhesion	7 N/25mm FINAT FTM2

Liner

Type	One side siliconised polyester
Colour and Finish	Clear
Weight	140 g/m ² PP-032 - ISO 536
Thickness	±10%
Transparency	100 µ ±10% ISO 534
	>90 % DIN 53 147-64

Applications

Promotional and decorative labels, specifically developed for doming.

Printing Methods

Suitable for UV and solvent based screenprinting and UV offset printing.

Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes.
All information is subject to change without prior notice.



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