

OFFSET SHEETS - Coated PapersIssue date : 12/06/2008
Date last modification : 13/12/2016**4-SL1B-03197 CAST GLOSS 180 AP904 WK85****Face Material**

Gloss white cast coated woodfree paperboard.

Type	Coated paper		
Colour and Finish	White		
Weight	180 g/m ² ±10%	ISO-536	
Thickness	220 μ ±10%	ISO 534-80	

Adhesive

Acrylic permanent adhesive. Good adhesion on a wide variety of materials including apolar substrates (like PE and PP).

Reference	AP904		
Type	Acrylic permanent		
Min. Appl. Temp.	+5°C		
Service Temp.	-40°C/+100°C		
Shear	Medium		
Tack	13 N/25mm	FINAT FTM9	
Final Adhesion	11 N/25mm	FINAT FTM2	

This adhesive is approved by ISEGA (Direct contact dry & moist, non fatty foodstuffs) according to the German Recommendations XIV and complies with FDA 175.105.

Liner

Type	One side siliconised clay coated Kraft		
Colour and Finish	White		
Weight	85 g/m ² ±10%	PP-032 - ISO 536	
Thickness	87 μ ±10%	ISO 534	
Transparency	n.a. %	DIN 53 147-64	

Applications

High quality good stiffness and high thickness labels.

Printing Methods

Printable with letterpress UV, offset UV, screenprinting UV. Testing for suitability between media, printers and inks is always recommended prior to use.

Shelf life24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.



Ritrama S.p.A.

Via Senatore Simonetta, 24
20867 Caponago (MB) ITALY
e-mail: info@ritrama.com
www.ritrama.com