

**GRAPHICS** - Double Sided Adhesives

 Issue date : 05/01/2005  
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**4-GD2B-01124 DS-PET CLEAR AP902 WK135/BSG90**
**Liner**

Type	One side siliconised clay coated Kraft	
Colour and Finish	White	
Weight	135 g/m <sup>2</sup>	PP-032 - ISO 536
	±10%	
Thickness	145 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

**Adhesive**

Acrylic permanent adhesive featuring good clarity. Excellent adhesion on a wide variety of materials, including apolar substrates (like PE and PP). This adhesive can be used on slightly rough surfaces.

Reference	AP902	
Type	Acrylic permanent	
Min. Appl. Temp.	+5°C	
Service Temp.	-20°C/+100°C	
Shear	Medium	
Tack	11 N/25mm	FINAT FTM9
Final Adhesion	10 N/25mm	FINAT FTM2

This adhesive complies with FDA 175.105.

**Face Material**

Double side adhesive with gloss clear polyester carrier.

Type	Polyester	
Colour and Finish	Gloss clear	
Weight	17 g/m <sup>2</sup> ±10%	ISO-536
Thickness	12 µ ±10%	ISO 534-80

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Min. Appl. Temp.	+5°C	
Service Temp.	-20°C/+100°C	
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Final Adhesion	10 N/25mm	FINAT FTM2

This adhesive complies with FDA 175.105.

**Liner**

Type	Glassine paper	
Colour and Finish	White blue squared	
Weight	90 g/m <sup>2</sup> ±10%	PP-032 - ISO 536
Thickness	77 µ ±10%	ISO 534
Transparency	n.a. %	DIN 53 147-64

**Applications**

To make adhesive all sorts of materials, unless paper, by lamination.

**Printing Methods**

Not printable.  
 Testing for suitability between media, printers and inks is always recommended prior to use.

**Shelf life**

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the following **STORAGE CONDITIONS**:

- This material must be stored at a temperature of 22°C ± 2°C and 50 ± 5% of Relative Humidity.
- Storage area must be dry and clean.
- Keep the material in the original packaging when not used in order to protect it from dust and contamination.
- Do not expose to direct sunlight or heat sources.

All Ritrama products are subject to strict manufacturing controls to guarantee good quality products. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of the product for their purposes. All information is subject to change without prior notice.

