

## SELF-ADHESIVE MATERIALS: DRY APPLICATION

1. Fill spray bottle with 15 parts water and 1 part dish neutral washing liquid. Clean surface with mixture and rinse with water.
2. Wipe dry surface with lint-free cloth.
3. Wet and wipe dry the surface with 70% Isopropyl alcohol using lint-free cloth.
4. Completely dry all rivet and joint areas with air gun.
5. Decide whether to use vertical or horizontal application method (size will greatly affect your choice).
6. Align graphics, then using 2-inch masking tape, secure the top part of the graphics - 1 inch to the surface and 1 inch on the graphics. This will result in a hinge like application.
7. Remove sticker slowly and carefully from the backing paper while using the squeegee to apply adhesive area to the surface.
8. Use overlapping strokes from centre to top/bottom and centre to the sides ensuring all air is removed.
9. Special attention is to be paid to rivets (if they occur). The careful use of two squeegees will remove entrapped air when used with a hot air gun.
10. All areas need to be squeegeed again before the adhesive dries up (and particular attention paid to the edges).
11. Cut excess material.
12. For best results, allow to dry for two hours.

In case of doubt, ask for further information:

<https://www.ritrama.com/en/contacts/#information-request>

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*The methods of conversion and application of Ritrama's self-adhesive materials are multiple and it is therefore essential that the users are aware of the particular method to be used, prior to commencing the production.*

*Printing: Testing for compatibility between product, printers and inks is always highly recommended before printing the product.*

*Application Systems and Conditions: it is recommended that the performance of the product be always tested in the actual applications conditions as substrate state (rough, smooth, flat or irregular shapes, moderate curves, with or without rivets); applicator technology (hand application or fully automated lines); specific stress on Ritrama material once applied (high and/or low temperature, mechanical stress, exposure to challenging environment conditions), et cetera.*

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